

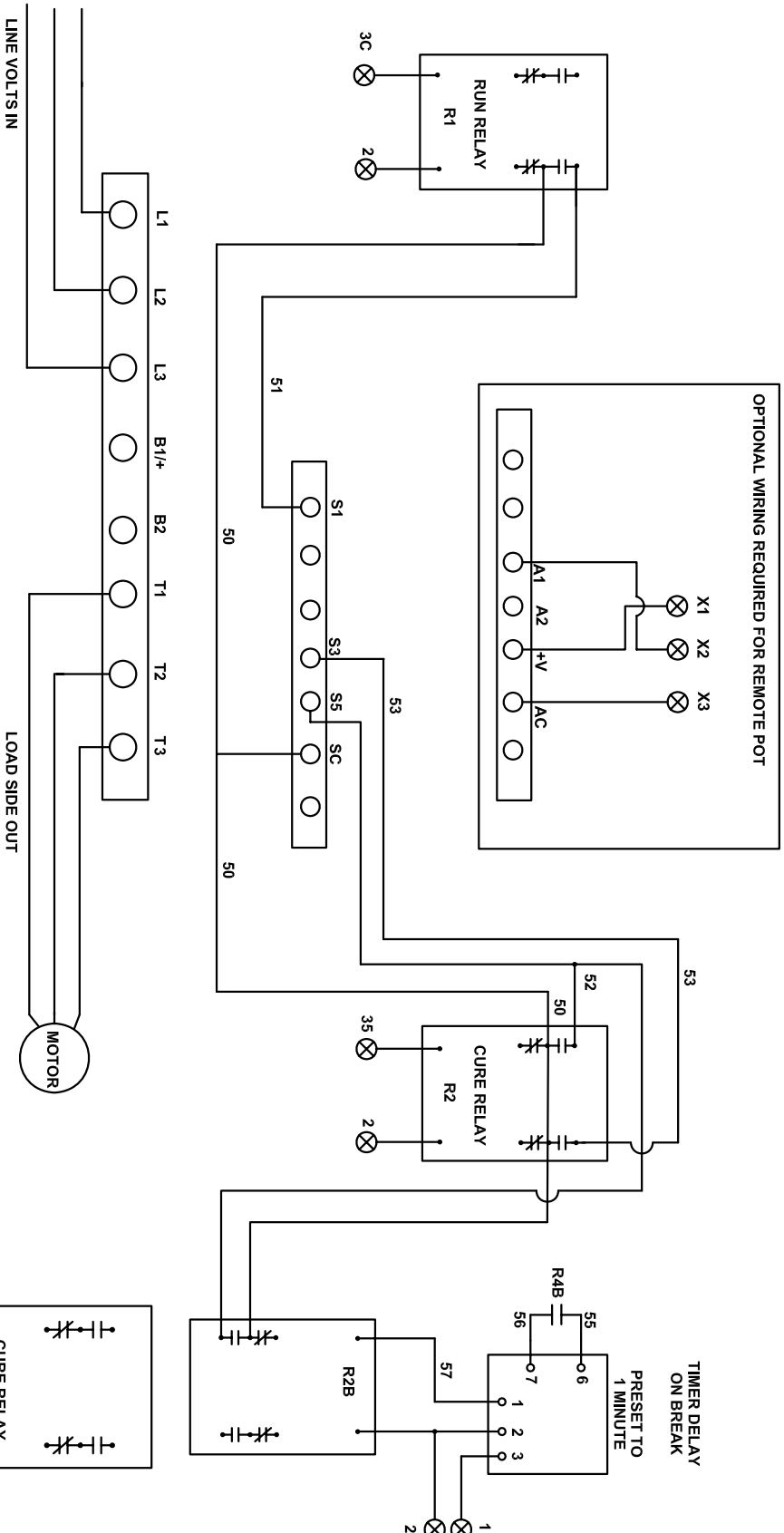
NEXT ASSEMBLY

WIRES CONNECTED TO CONTROL PANEL: 2, 3C, 35

SHIELDED: X1, X2, X3 (WITH REMOTE POT ONLY)

WIRES GOING INTO VFD MUST BE SHIELDED AND ONE END GROUNDED

REVISION	ZONE	DESCRIPTION	DATE	DRWN	APPD
SHT2	B	DRR-1529	MAR15.07	JM	
SHT1	C	DRR-1712	OCT.27.08	JM	
D		DRR-1736	FEB.3.09	KP	



**PROGRAM PARAMETERS**  
 b1-01=1 WITH REMOTE POT  
 b1-01=0 WITHOUT REMOTE POT  
 C1-01=7.0 SPRAY ACCEL TIME (SEC)  
 C1-02=7.0 SPRAY DECEL TIME (SEC)  
 C1-03=10.0 CURE ACCEL TIME (SEC)  
 C1-04=100 CURE DECEL TIME (SEC)  
 d1-01=60 FREQUENCY REFERENCE  
 d1-17=36.0 FIXED FREQUENCY IN CURE  
 E1-05=MOTOR NAME PLATE VOLTS  
 E2-01=MOTOR FULL LOAD AMPS  
 H1-03=7, H1-05=6, H1-07=0F, L2-01=1, L5-01=5

UNLESS SPECIFIED OTHERWISE AS NOTED	DESIGNED BY/DATE:	J. MICKEL	DRAWN BY/DATE:	J. MICKEL
3 DECIMAL PLACES ±.015	REVIEWED BY/DATE:	FEB. 5, 07	APPROVED BY/DATE:	
ANGLES ±1°	THIS DRAWING IS THE PROPERTY OF BANANZA. UNAUTHORIZED USE OR REPRODUCTION IS PROHIBITED.			
FINISH: -	TITLE: BANANZA			
	YASKAWA V1000, 1 POT VFD			
	10 TO 25HP			
SCALE: NONE	DWG. TYPE: ENG	LOCATION: B/FLO	SHEET: 1 OF 1	REV: D